

## **BLANK PAGE**



Printer .....

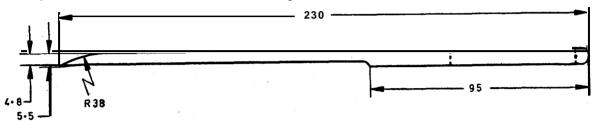
000 013 472 3:010-009 84

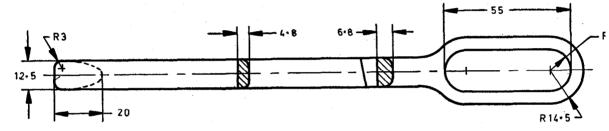


## Indian Standard

## SPECIFICATION FOR LEVER, BONE, BRI-STOW'S PATTERN

- **1. Scope** Dimensional and other requirements for Bristow's pattern bone lever used in **plastic** surgery.
- 2. Shape and Dimensions As shown in Fig. 1.





All dimensions in millimetres.

FIG. 1 LEVER, BONE, BRISTOW'S PATTERN .

- **2.1** A deviation of  $\pm$  2'5 percent shall be allowed on all dimensions.
- 3. Material Stainless steel conforming to Designation 30Cr13 of IS: 6603-1972 'Specification for stainless steel bars and flats'.
- 4. Workmanship and Finish
- 4.1 The lever shall be free from pits, burrs, cracks, scales and other surface defects.
- 4.2 All edges shall be rounded except the lever end which shall be blunt.
- 4.3 The lever shall be polished bright and passivated. The lever handle may alternatively be matt finished.
- 5. **Heat Treatment -The** lever shall be hardened and tempered to a hardness of 430 to 480 *tyy* [see IS: 1501-1968 'Method for Vickers hardness test for steel (first revision)'].
- 6. Corrosion -Resistance Test -Test the lever in accordance with IS: 7531-1975 'Method for boiling and autoclaving test for corrosion resistance of stainless steel surgical instruments'. It shall show no sign of corrosion after the test.
- 7. Marking Each lever shall be clearly and indelibly marked with the following:
  - a) Manufacturer's name, initials or recognized trade-mark; and
  - b) The words 'Stainless Steel 'or letters 'SS',
- 7.1 ISI Certification Marking Details available with the Indian Standards Institution.
- **8. Packing** As agreed to between the purchaser and the supplier.

Adopted 15 November 1976

© February 1977, ISI

